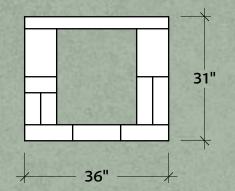
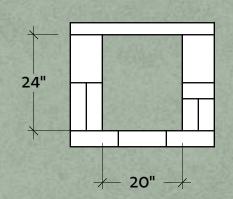
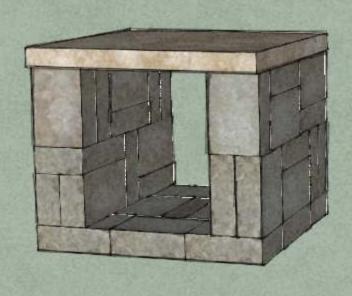
WB2-3628

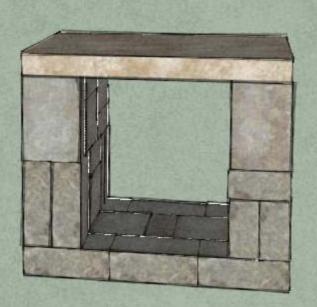
See-Thru Wood Boxes

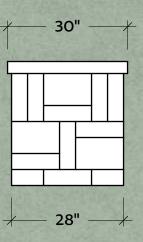
SEE-THRU WOOD BOXES











Dakota Stone™

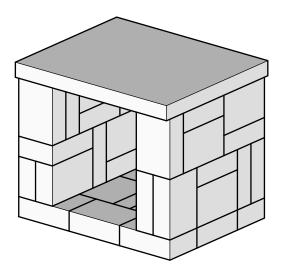
Step by step instructions for assembling WB2-3628 on a prepared surface/base.

BUILD WITH DAKOTA All sizes in this document are approximate.

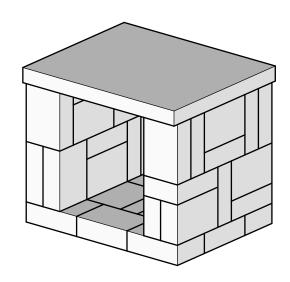
This set of instructions assumes you are building on a level grade on a level foundation.

hen constructing your project, be sure to keep I blocks level, square, and plumb. Use a four ot level and check often. Starting on a level undation is kev. When gluing blocks together,

)akota Stone[™]



These are two sided fie wood boxes. They are recommended for a See-Thru fireplace. They will fit any Romanstone fireplace, but for traditional fireplaces, we recommend the standard wood boxes.



Materials Needed:

76 Dakota Stone™ (4x8x12)

- 2 Long Halves (4x4x12)
- 2 Slabs 30" x 36"
- 4 Tubes Adhesive

Tools Needed:

Dead Blow Hammer

Caulk Gun

4 Foot Level

Torpedo Level

Square

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WB2-3628

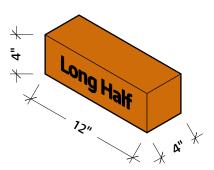
See-Thru Wood Boxes

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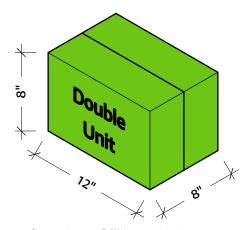
Square Foot Unit

The "Square Foot Unit." consists of three block as shown. By rotating this unit (SFU) we are able to build quickly and easily while keeping bond lines broken up. These will always be shown in a tan color.

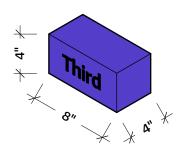


Long Halves are simply made by cutting a block along its center on the longest axis.

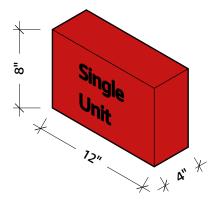
Unit Size Color Key



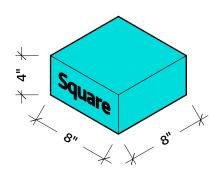
Sometimes SFUs are broken up or can't be used. The Double Unit is the next preferred unit. Double Units are grouped for strength and speed in construction. They are always represented in green.



Cutting four inches off the short end of a Dakota Stone will get you a Third block (and a Square one).



The Single Unit is the basis for all the construction, of course. When used in a single or non-standard configuration, you will see Dakota Stone™ depicted in red.



Cutting four inches off the short end of a Dakota Stone will get you a Square block (and a Third one).

When constructing your project, be sure to keep all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together, he sure not to use too much adhesive - this will

Dakota StoneTM

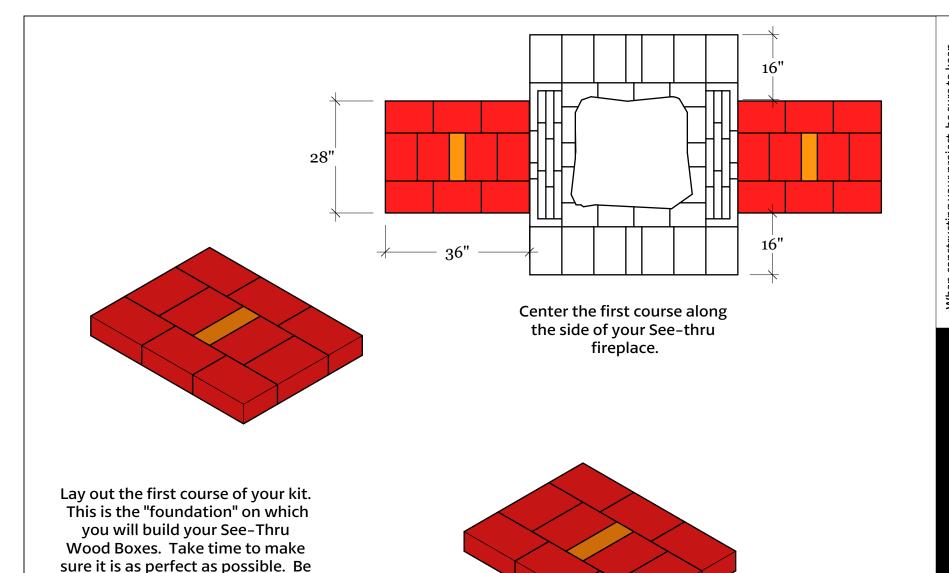
BUILD WITH DAKOTA

WB2-3628

See-Thru Wood Boxes

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sure this course is level and square. Any mistakes made here will continue to show up as you build.

WB2-3628

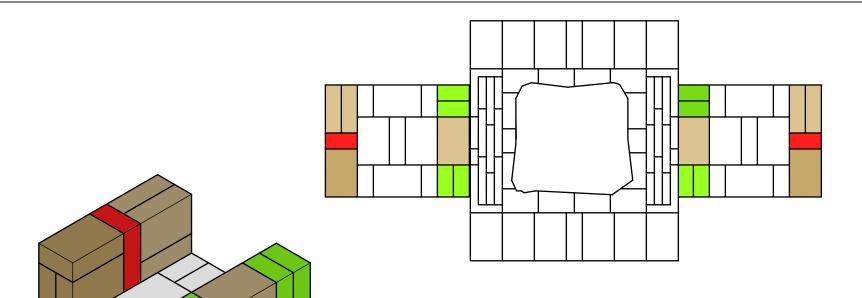
See-Thru Wood Boxes

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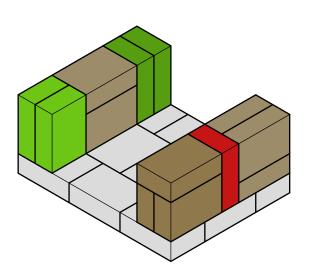


dhesive – this will small bead is ideal

all blocks level, square, and plumb. Use a four foot level and check often. Starting on a level foundation is key. When gluing blocks together



Remember: Just use a small bead of glue on each block. You don't want your blocks to "swim" due to too much glue. If some glue oozes out, DO NOT TRY TO CLEAN IT. You will only make a huge sticky mess. Wait for it to cure. Then, break or cut it away.



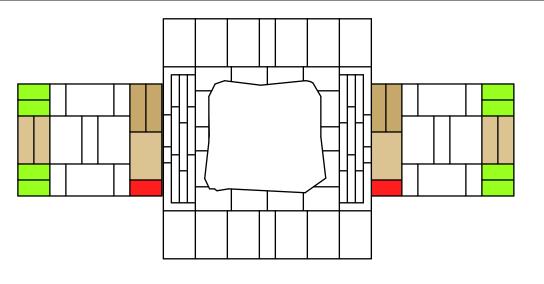
BUILD WITH DAKOTA

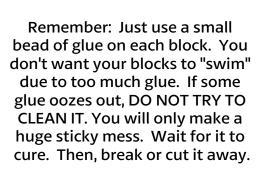
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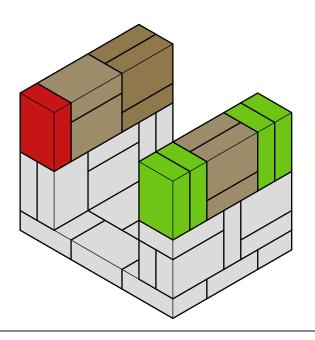
See-Thru Wood Boxes

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dhesive – this will small bead is ideal





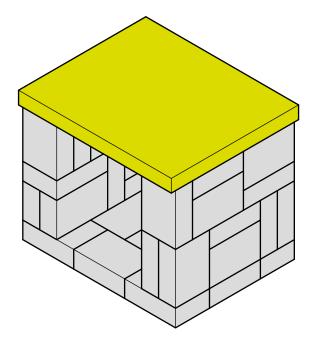


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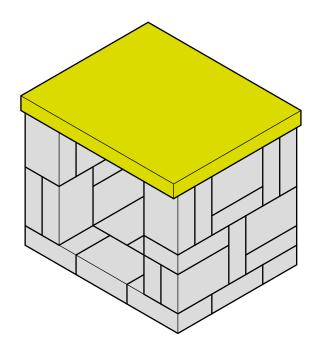
See-Thru Wood Boxes

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These Slabs are very heavy! Be sure to have plenty of help on hand. Always bend at your knees and wear gloves when handling these slabs.

Before attempting to place these slabs, be sure that the adhesive on your boxes has fully cured. That way, they won't move out of place as you slide the top slab into position. Be sure to place the cut edge flush to your fireplace. Center the slab over your boxes. There will be a slight overhang on each side. All the exposed edges should be rock-faced. Use coins, sand, or shims as needed to level the slabs.



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WB2-3628

See-Thru Wood Boxes

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